

Work Order ID 106628

106628

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Thursday, October 17, 2013 2:14:51 PM

Item ID: D350-636-014 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube RH Air Cruiser / Apical Tri-Bag Compat.
 Start Date: 9/11/2013 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/12/2013 Req'd Qty: 1.00 *1* Customer: CERAH01
 Reference: RMA RA111580 - RETURN

Approvals: Process Plan: MFE Date: 13-10-17 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2750-044	G

100

0.00

100

QC

Quality Control

Memo

INSPECT RA 111580
 D350-636-014 X 1 B101849 CHG 006

TUBE IS ACCEPTABLE

TUBE HAS SOME MINOR TOUCH UPS TO BE DONE

KIT IS COMPLETE

110

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

110

Powdercoat

Powder Coating

Memo

TOUCH UP WHERE NECESSARY

0.00

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ONT CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-532-6200	
P/N	D350-636-014	CHG	CHG006
DESC	Skidtube Assembly	STC	SH99-7
LOT	B101849	STC	SR00646SE
MODEL	AS350/355	STC	
PATENTS US 5,735,486 CA 2,222,184 EUROPEAN No. 0,826,655		MADE IN CANADA	

ML 1

13-10-17

CHG 006 U

1 0 0 13-10-23

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Item ID: D350-636-014

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH Air Cruiser / Apical Tri-Bag Compat.

Start Date: 9/11/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/12/2013 Req'd Qty: 1.00 ***1***

Customer: CERAH01

Reference: RMA RA111580

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

CHG 006

JF / PL 13-10-31

MF
13-10-31

Picklist Print

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Work Order ID: 106628
Parent Item: D350-636-014
Parent Item Name: Skidtube RH Air Cruiser / Apical Tri-Bag Compat.

Start Date: 9/11/2013 **Required Date:** 9/12/2013
Start Qty: 1.00 **Required Qty:** 1.00

Comments: IPP Rev:H02.09.25Rearranged procedure stepsKJ
 IPP Rev:I05.12.08Rearranged procedure stepsEC
 IPP Rev:J06.03.30Per rev. D EC
 IPP Rev:L 07-07-28 Added SS Wearplates(Rev E) JLM Verified By:EC
 IPP Rev:M 08-09-23 revF as per dwg DD verified by:ec IPP Rev:N 10.06.22 revise seq110
 DD verf:EC IPP Rev:O 10.10.01 as per IIN revH DD verf:EC IPP
 REV:P 13.08.27 PER ECN13-594 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-014		Manufactured	No				Each	11.0000		1			
Skidtube RH Air Cruiser / Apical Tri-Bag Compat.													

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	2	
95529	1	
96895	1	
FG072	9	
101203	1	
101881	1	
102619	1	
102620	1	
104828	1	
105484	1	
105485	1	
105486	1	
105487	1	

(X 101849
 MF
 12-10-31

RA 111580

D350-636-014/-013

Received @ Dart August 26th, 2013
Inspected @ Dart September 10th, 2013

CUSTOMER: ERA HELICOPTERS LLC
CUSTOMER CONTACT: HOWARD MOORE
SHIPPED FROM: LAKE CHARLES LA, USA

Instructions for RA 111580 D350-636-013 B100581 CHG006

106627

- Forward Bend = 1.0° inboard
- Needs engineering approval for restocking
- Tube has some minor touchups to be done before restocking (if approved)
- Kit is complete (if tube is not approved return to stock under original Batch #'s)
- If approved needs all new labels and paper works
- Work order is needed for no matter if approved or to be scraped

106628

Instructions for RA 111580 D350-636-014 B101849 CHG006

106628

- Forward Bend = 1.5° outboard
- Needs engineering approval for restocking
- Tube has some minor touchups to be done before restocking (if approved)
- Kit is complete (if tube is not approved return to stock under original Batch #'s)
- If approved needs all new labels and paper works
- Work order is needed for no matter if approved or to be scraped

Time Estimate = DEPENDS ON ENGINEERING APPROVAL

Departments Required: Stores (if approved)

Pictures Attached = NO

QTY INSPECTED = x1 D350-636-013 B100581 CHG006
x1 D350-636-014 B101849 CHG006

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

4 < 26-49 ~ high

3 < 25-1 low

010-211 →

3 pounds 4 impounds

7 more 10